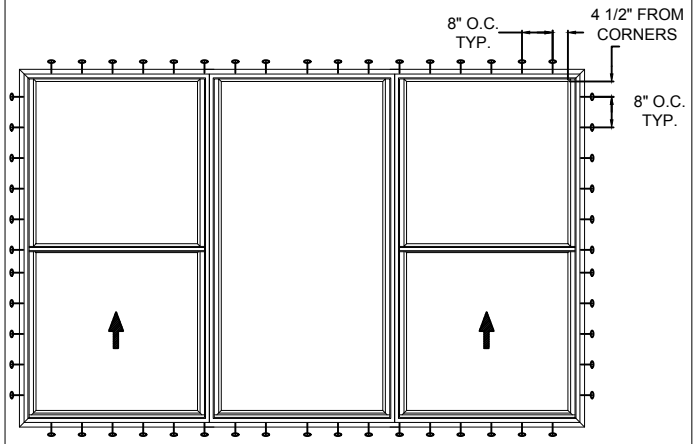
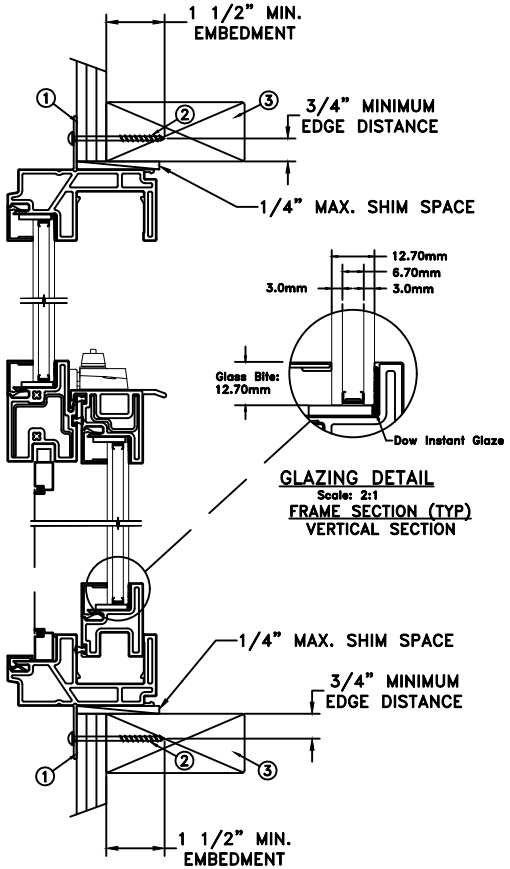
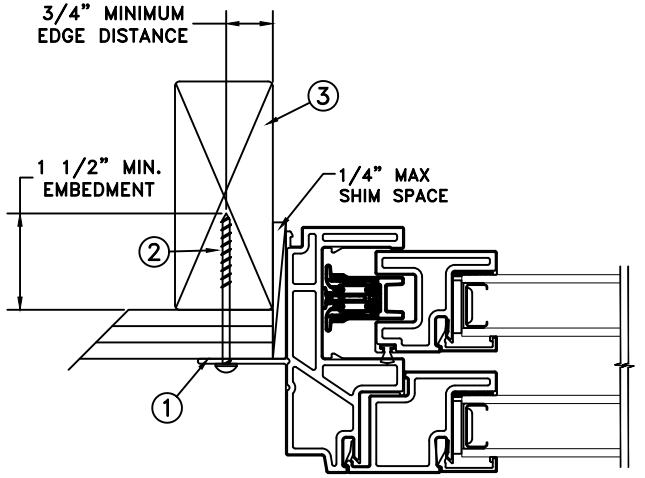
NAILFIN/SCREW–WOOD INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



GLAZING DETAIL
Scale: 2:1
FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
144" x 72"	+35/–40	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed,tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.0 mm annealed - 6.70 mm airspace - 3.0 mm annealed glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

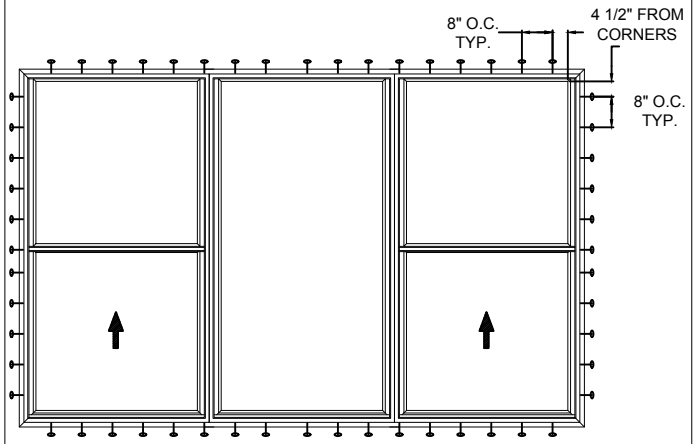
JOSEPH A. REED LICENSE No. 58920 STATE OF FLORIDA PROFESSIONAL ENGINEER

Joseph A. Reed
2020.08.03 10:26:56 -04'00'

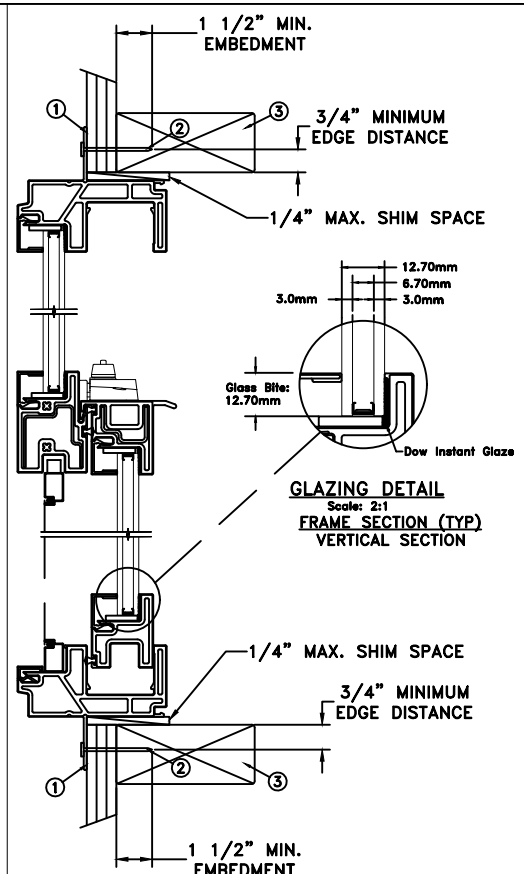
JOSEPH A. REED, P.E.
Florida P.E. No. 58920, REG. No. 33474
5 Leigh Drive
York, PA. 17406
(717) 846–1200

	DATE: 07/24/20	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: T. BROOKS	SCALE: NTS	
CHECKED BY: J. GOOSSEN	TITLE: Auraline Composite SL SH Fixed Center Mullion (CHS) 3 Wide	
APPROVED BY: J. GOOSSEN		
RECORD NO.: D015733		
REPORT NO.: L0564.01-301-47	CAD DWG. No.: AuraCompSLSHMull Cert	REV: A / SHEET 1 of 10

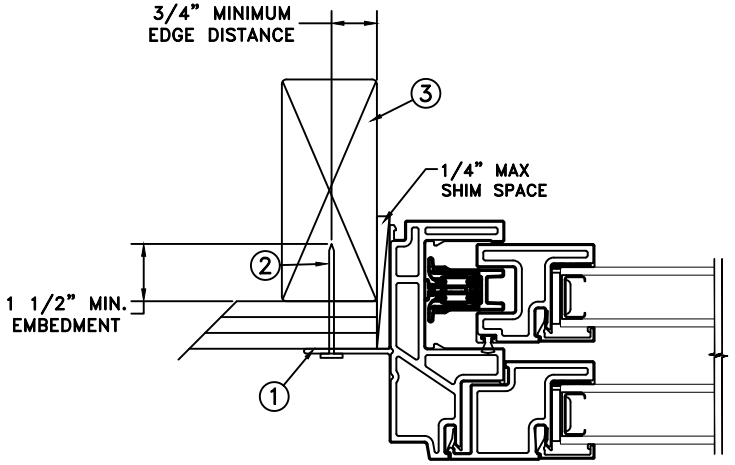
NAILFIN/NAIL–WOOD INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



GLAZING DETAIL
Scale: 2:1
FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
144" x 72"	+35/–40	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 6d x 2" fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.0 mm annealed - 6.70 mm airspace - 3.0 mm annealed glass.
4. Use structural or composite shims where required.

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5 Leigh Drive
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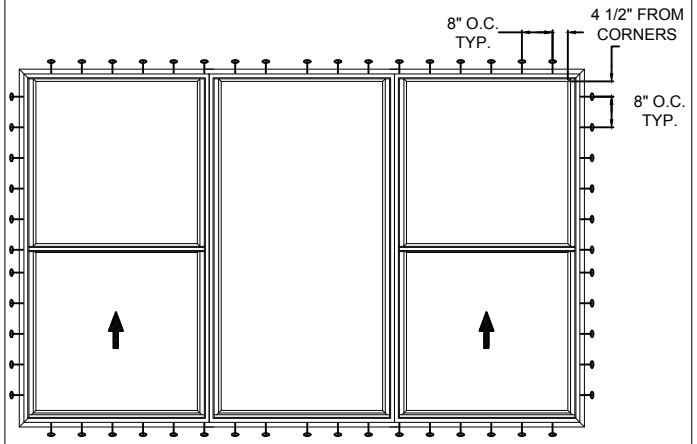
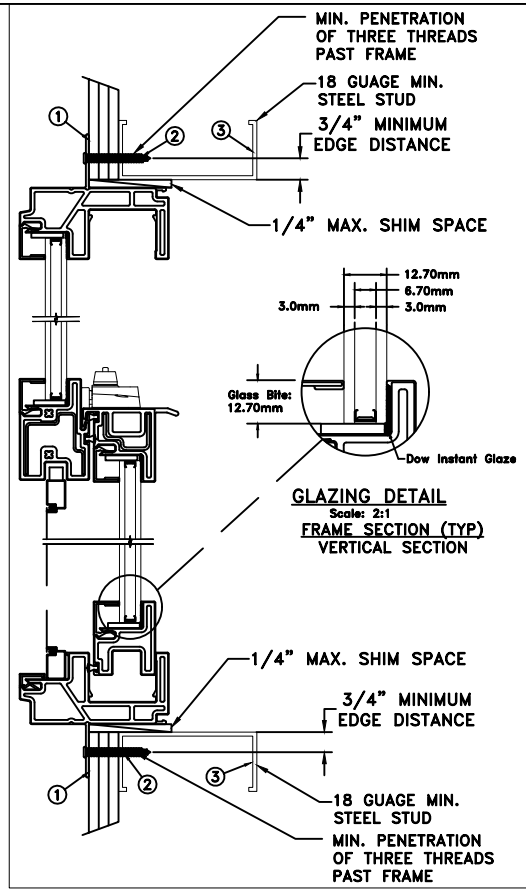
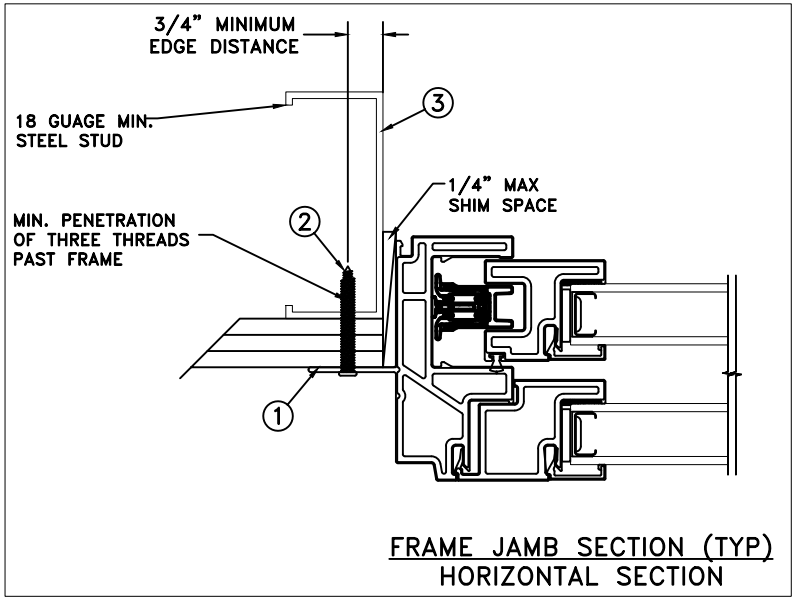
DRAWN BY: T. BROOKS	DATE: 07/24/20	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
CHECKED BY: J. GOOSSEN	SCALE: NTS	TITLE: Auraline Composite SL SH Fixed Center Mullion (CHS) 3 Wide
APPROVED BY: J. GOOSSEN		
RECORD NO.: D015733		
REPORT NO.: L0564.01-301-47	CAD DWG. No.: AuraCompSLSHMull Cert	REV: A



TYPICAL ELEVATION WITH FASTENER SPACING



NAILFIN/SCREW–STEEL
INSTALLATION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
144" x 72"	+35/–40	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. For anchoring through nailfin into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed,tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.0 mm annealed - 6.70 mm airspace - 3.0 mm annealed glass.
4. Use structural or composite shims where required.

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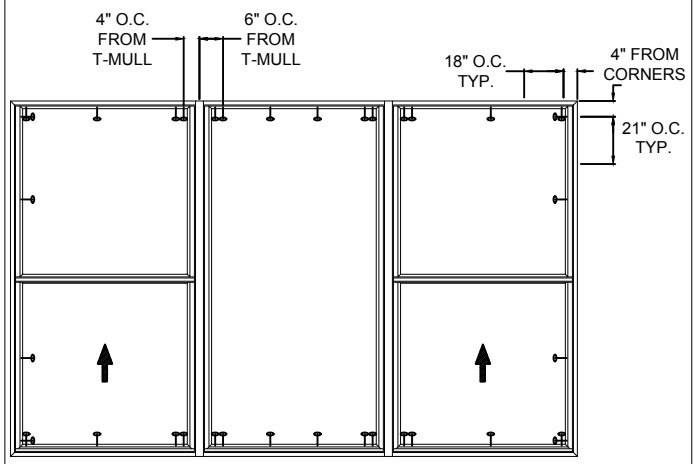
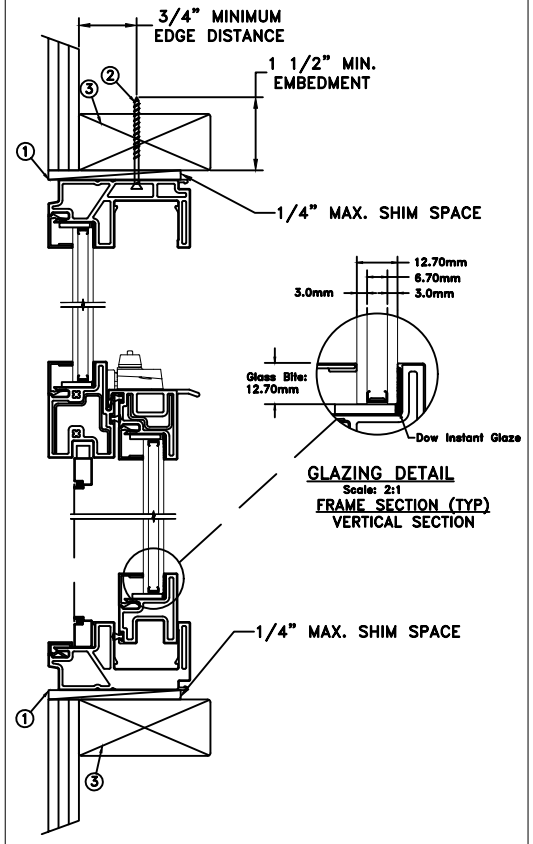
Florida P.E. No. 58920, REG. No. 33474
5 Leigh Drive
York, PA. 17406
(717) 846-1200

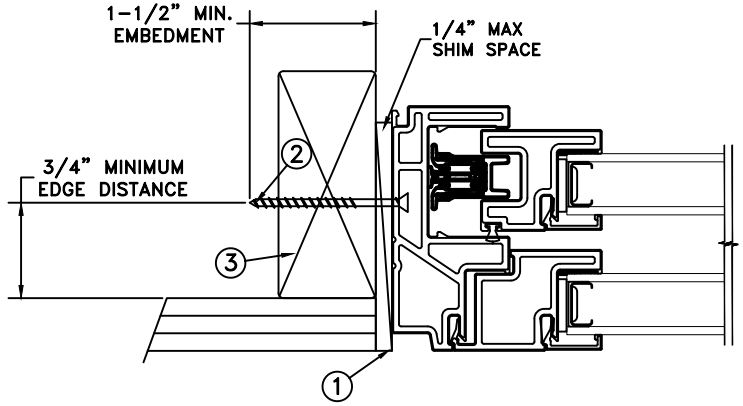
	DATE: 07/24/20	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: T. BROOKS	SCALE: NTS	
CHECKED BY: J. GOOSSEN	TITLE: Auraline Composite SL SH Fixed Center Mullion (CHS) 3 Wide	
APPROVED BY: J. GOOSSEN		
RECORD NO.: D015733		
REPORT NO.: L0564.01-301-47	CAD DWG. No.: AuraCompSLSHMull Cert	REV: A



TYPICAL ELEVATION WITH FASTENER SPACING



GLAZING DETAIL
Scale: 2:1
FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
144" x 72"	+35/−40	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fasteners are used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed,tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.0 mm annealed - 6.70 mm airspace - 3.0 mm annealed glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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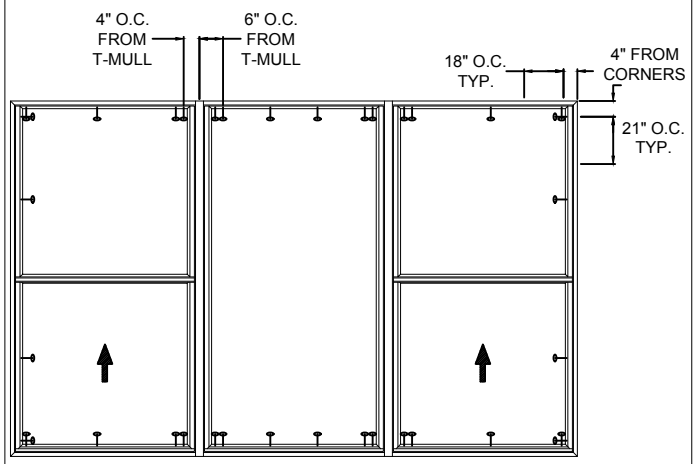
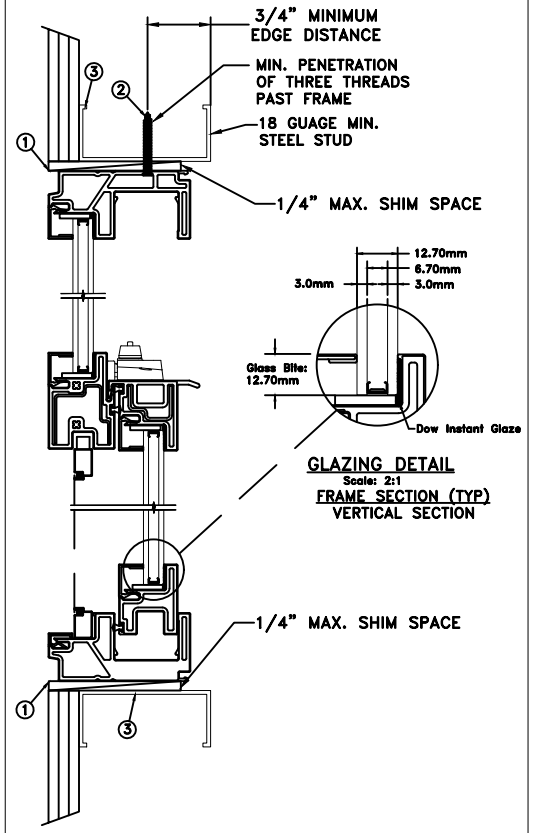
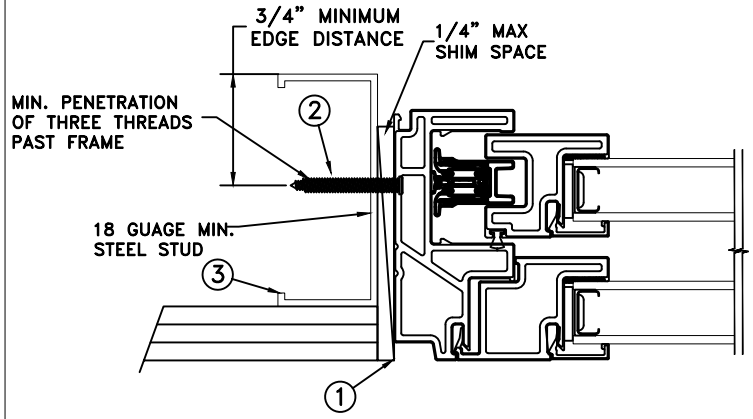
	DATE: 07/24/20	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: T. BROOKS	SCALE: NTS	
CHECKED BY: J. GOOSSEN	TITLE: Auraline Composite SL SH Fixed Center Mullion (CHS) 3 Wide	
APPROVED BY: J. GOOSSEN		
RECORD NO.: D015733		
REPORT NO.: L0564.01-301-47	CAD DWG. No.: AuraCompSLSHMull Cert	REV: A



TYPICAL ELEVATION WITH FASTENER SPACING





FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
144" x 72"	+35/−40	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. For anchoring through head and side jambs into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed,tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.0 mm annealed - 6.70 mm airspace - 3.0 mm annealed glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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5 Leigh Drive
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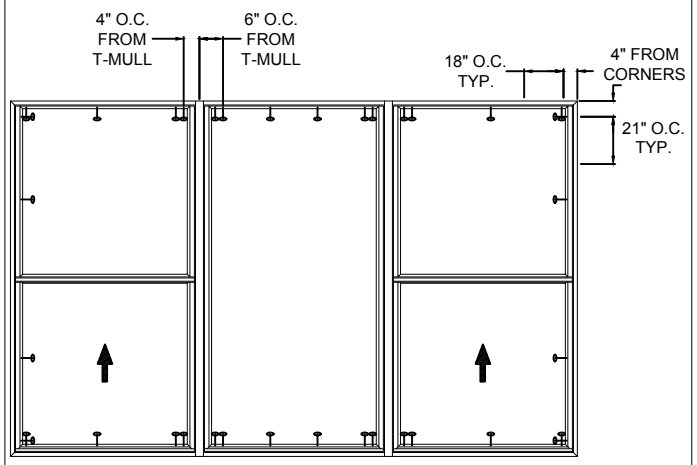
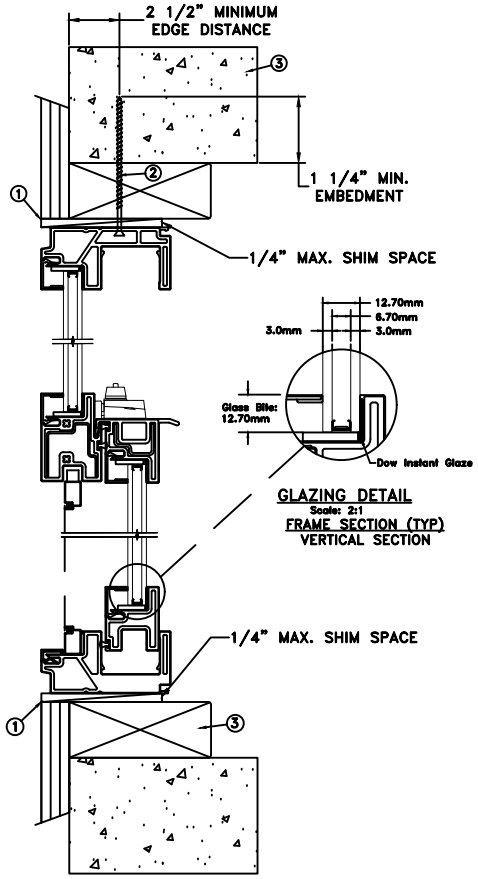
(717) 846-1200

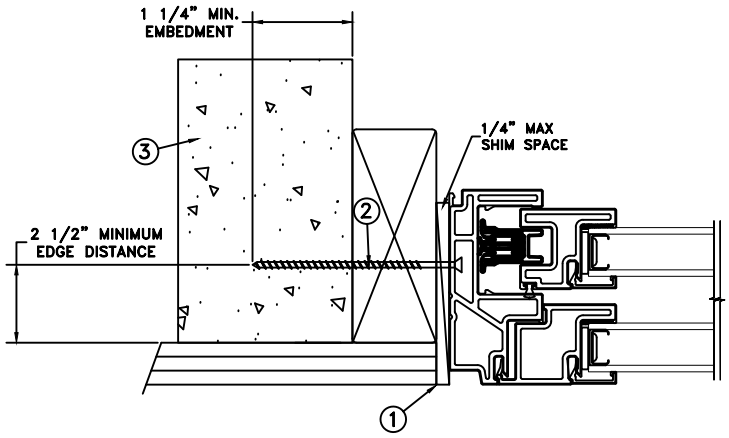
	DATE: 07/24/20	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: T. BROOKS	SCALE: NTS	
CHECKED BY: J. GOOSSEN	TITLE: Auraline Composite SL SH Fixed Center Mullion (CHS) 3 Wide	
APPROVED BY: J. GOOSSEN		
RECORD NO.: D015733		
REPORT NO.: L0564.01-301-47	CAD DWG. No.: AuraCompSLSHMull Cert	REV: A

THROUGH FRAME/SCREW CONCRETE INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING





FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
144" x 72"	+35/−40	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" Tapcon or equivalent fasteners through the head and side jambs with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.0 mm annealed - 6.70 mm airspace - 3.0 mm annealed glass.
4. Use structural or composite shims where required.

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5 Leigh Drive
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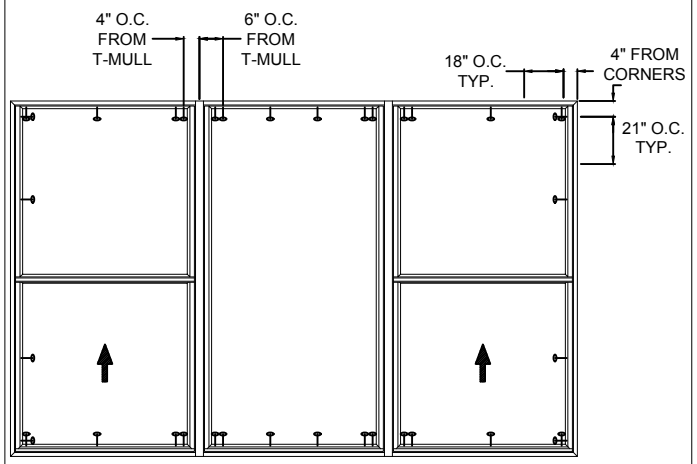
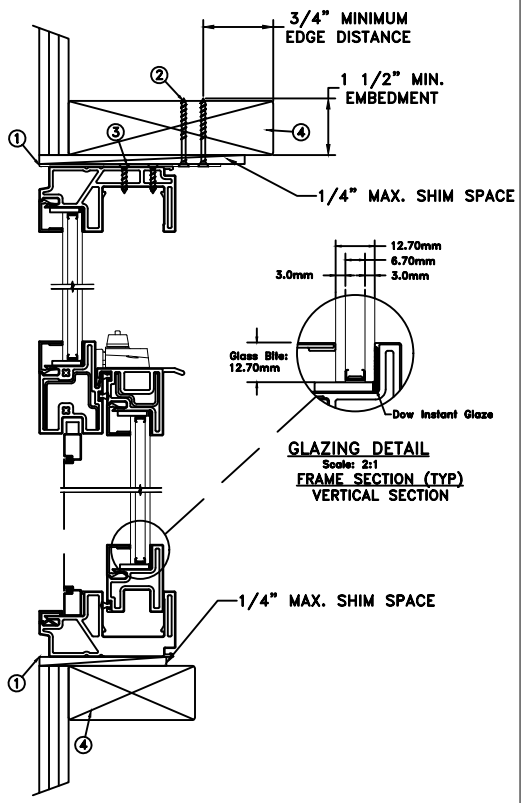
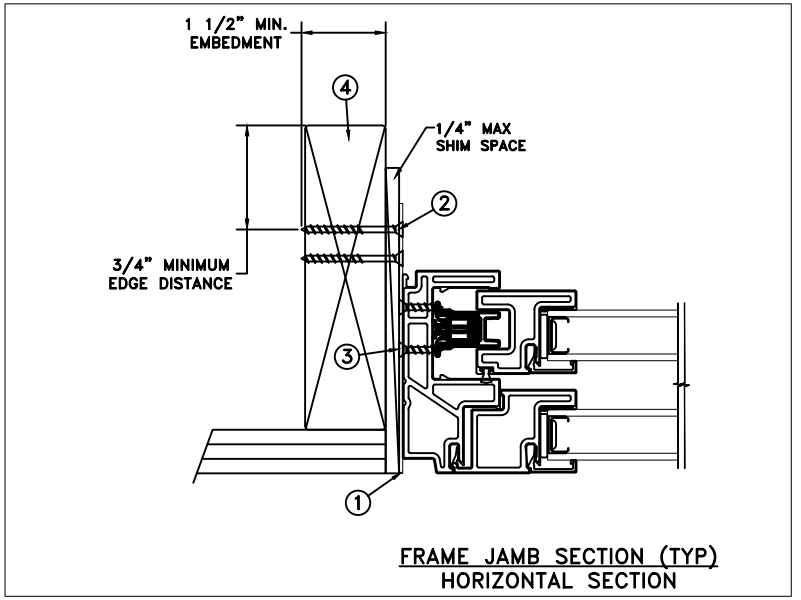
	DATE: 07/24/20	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: T. BROOKS	SCALE: NTS	
CHECKED BY: J. GOOSSEN	TITLE: Auraline Composite SL SH Fixed Center Mullion (CHS) 3 Wide	
APPROVED BY: J. GOOSSEN		
RECORD NO.: D015733		
REPORT NO.: L0564.01-301-47	CAD DWG. No.: AuraCompSLSHMull Cert	REV: A

MASONRY STRAP WOOD/SCREW INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING





FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
144" x 72"	+35/−40	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 2 - #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.0 mm annealed - 6.70 mm airspace - 3.0 mm annealed glass.
4. Use structural or composite shims where required.

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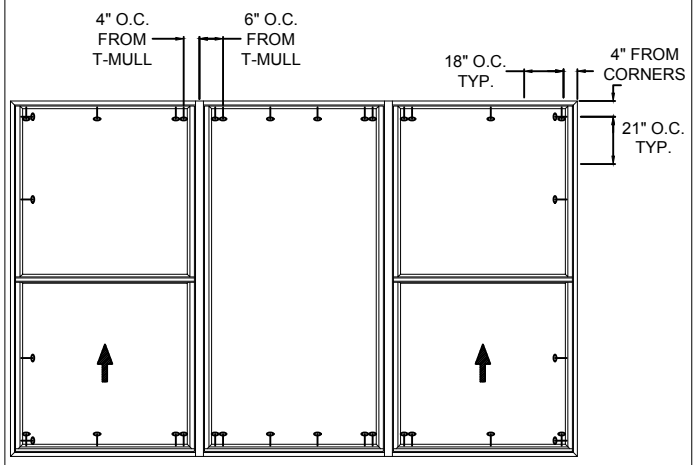
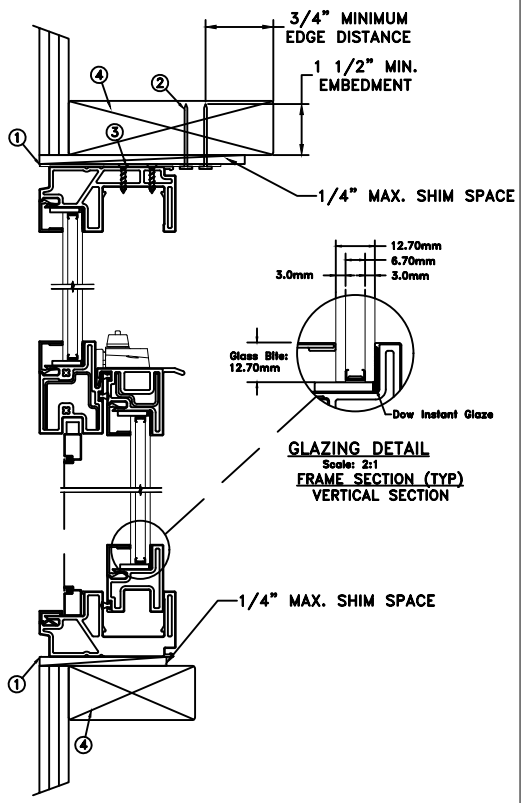
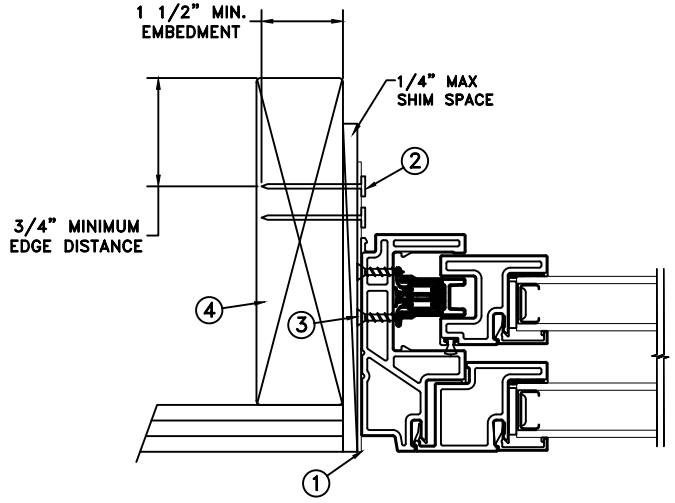
	DATE: 07/24/20	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: T. BROOKS	SCALE: NTS	
CHECKED BY: J. GOOSSEN	TITLE: Auraline Composite SL SH Fixed Center Mullion (CHS) 3 Wide	
APPROVED BY: J. GOOSSEN		
RECORD NO.: D015733		
REPORT NO.: L0564.01-301-47	CAD DWG. No.: AuraCompSLSHMull Cert	REV: A

MASONRY STRAP
WOOD/NAIL INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING





FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
144" x 72"	+35/−40	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 2 - 6d x 2" fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed,tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.0 mm annealed - 6.70 mm airspace - 3.0 mm annealed glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

JOSEPH A. REED LICENSE No. 58920 STATE OF FLORIDA PROFESSIONAL ENGINEER

Joseph A. Reed
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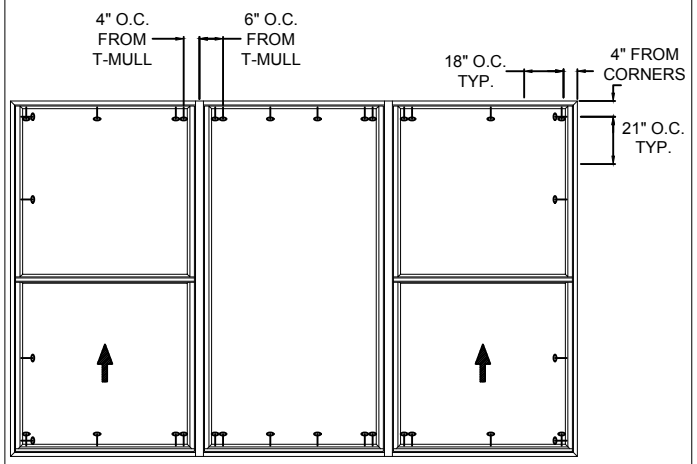
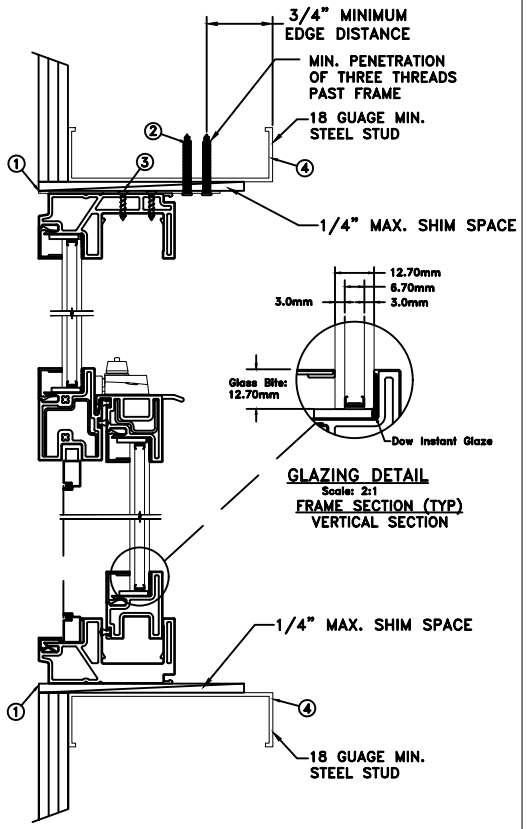
JOSEPH A. REED, P.E.
Florida P.E. No. 58920, REG. No. 33474
5 Leigh Drive
York, PA. 17406
(717) 846-1200

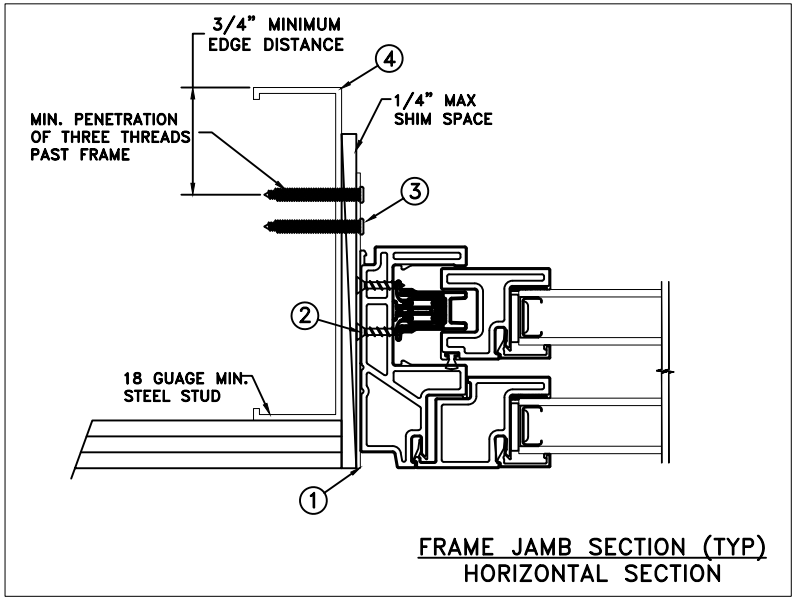
	DATE: 07/24/20	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: T. BROOKS	SCALE: NTS	
CHECKED BY: J. GOOSSEN	TITLE: Auraline Composite SL SH Fixed Center Mullion (CHS) 3 Wide	
APPROVED BY: J. GOOSSEN		
RECORD NO.: D015733		
REPORT NO.: L0564.01-301-47	CAD DWG. No.: AuraCompSLSHMull Cert	REV: A

MASONRY STRAP STEEL/SCREW INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING





FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
144" x 72"	+35/−40	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 2 - #10 TEK Self-Tapping or larger screws through masonry strap with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Use 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed,tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.0 mm annealed - 6.70 mm airspace - 3.0 mm annealed glass.
4. Use structural or composite shims where required.

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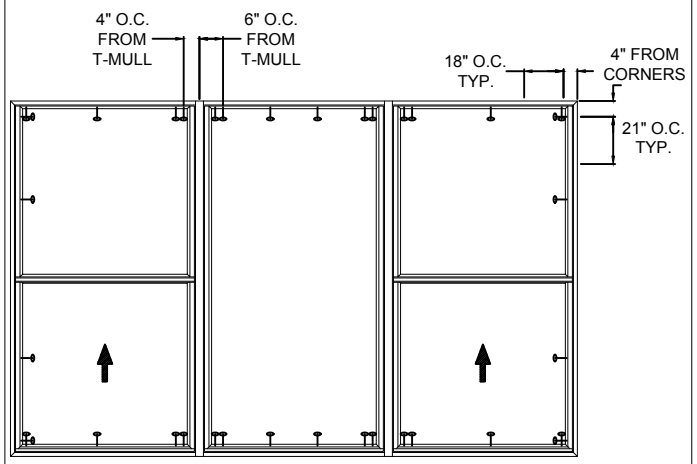
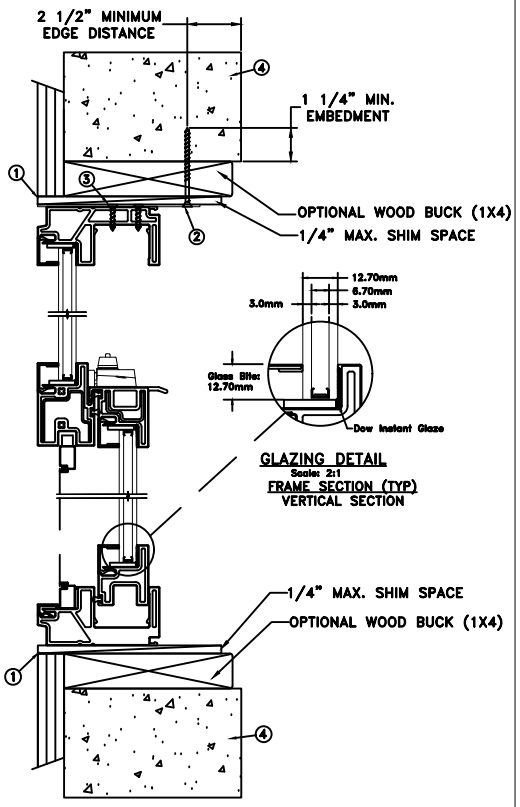
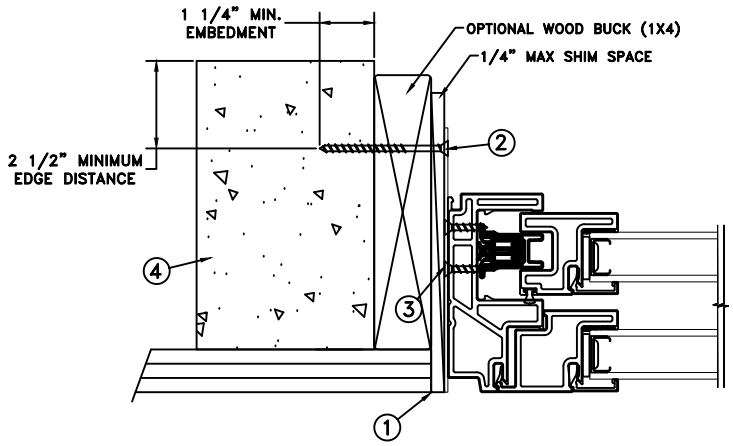
DRAWN BY: T. BROOKS	SCALE: NTS	
CHECKED BY: J. GOOSSEN	TITLE: Auraline Composite SL SH Fixed Center Mullion (CHS) 3 Wide	
APPROVED BY: J. GOOSSEN		
RECORD NO.: D015733		
REPORT NO.: L0564.01-301-47	CAD DWG. No.: AuraCompSLSHMull Cert	REV: A

MASONRY STRAP CONCRETE SCREW INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING





FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
144" x 72"	+35/−40	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 1 - 3/16" Tapcon or equivalent fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/4" into the buck or concrete. For 2x wood frame substrate (min. S.G. = 0.42). For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
3. Use 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed,tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
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REPORT NO.: L0564.01-301-47	CAD DWG. No.: AuraCompSLSHMull Cert	REV: A / SHEET 10 of 10